

# CJ262

## 4.3L Block Conversion Jig Instructions



(800) 426-8771

(702) 649-7776

(702) 649-6777 fax

[www.enginequest.com](http://www.enginequest.com)



**CJ262** Convert Chevrolet 4.3L 262 CID blocks w/electric fuel pumps to accept mechanical fuel pump.  
(incl. drill bits and reamers)

Follow these steps...

1. Bolt drill jig with 31/64" bushing to block using fuel pump mounting holes.
2. Using the supplied 31/64" drill bit, drill fuel pump pushrod hole through block.
3. Unbolt drilling jig and bolt drill jig with 9/16" bushing to block in the same location over the fuel pump pushrod hole using fuel pump mounting holes.
4. Using a 9/16" drill bit, drill hole to depth of 3/4".
5. Unbolt drilling jig.
6. With supplied reamer (.501"), finish ream the fuel pump pushrod hole.
7. Unbolt front main cap. Bolt oil drain back hole jig with the 3/8" bushing to each side of the front oil pan holes. Drill bushing should be facing fuel pump mounting area.
8. With a 3/8" drill bit, bore drain back hole.

