



Intake runner 246CC Combustion Chamber 100CC Vortec style

## CH454CA Specifications

INTAKE EXHAUST

Port Volume: 246cc
Port Location: Stock

 Valves:
 2.06" X 3/8" X 5.22" X 1G
 1.72" X 3/8" X 5.35" X 1G

 Valve Springs:
 75@ 1.840" / 250 @ 1.348"
 75@ 1.840" / 250 @ 1.348"

**Valve Seals:** 3/8" X .500" X VITON 3/8" X .500" X VITON

Chamber Volume: 100cc Weight: 72 lbs

- Highest grade of material used in manufacturing
- •Thicker decks for greater strength
- Superior port finishes for increased flow
- •Improved flow design to resist cracking
- Redesigned water flow for greater thermal conductivity
- Hardened exhaust seats
- •CNC machined guides and seats
- •25 point quality check on every head